

**TITLE:**  
**Environmental Engineer**

**LOCATION:**  
**Longview, TX**

**COMPANY INFORMATION:**

Flint Hills Resources LLC ([www.fhr.com](http://www.fhr.com)), through its subsidiaries, is a leading refining and chemicals company. It markets products such as gasoline, diesel, jet fuel, ethanol, olefins, polymers and intermediate chemicals as well as base oils and asphalt. The company has more than 3,600 employees with operations nationwide. Our refineries produce fuels that power much of Texas, the Midwest and the Alaskan interior. Our chemicals are used to manufacture dozens of goods, from plastics to building products and packaging materials. Our asphalt is used for paving projects in communities across the Midwest and Alaska, and our base oils are used to produce premium motor oils, commercial lubricants, sealants and coatings. Since 2002, Flint Hills Resources has expanded its operations through capital projects and acquisitions worth more than \$5.3 billion, enabling us to meet growing customer needs nationwide and globally.

Flint Hills Resources' Longview plant lies between Dallas and Shreveport, LA, in the midst of the East Texas Piney Woods. A thriving city of 75,000, it was started with 100 acres purchased by the Southern Pacific Railroad in 1870; surveyors reported a "long view" from Rock Hill when laying out the town site. Today, the friendly people of Longview pay homage to their city's colorful heritage and look optimistically toward the future. Flint Hills Resources is proud to be part of that future.

**RESPONSIBILITIES:**

- Serve as a leader within the organization to promote and continually improve environmental performance
- Lead efforts necessary to ensure compliance with air permits and applicable site air regulations
- Work proficiently with site and corporate personnel to advise on and resolve complex environmental matters
- Manage multiple air compliance priorities simultaneously to completion
- Work within team setting, assisting and supporting others, and striving toward a common vision
- Capable of implementing systems and tools to support/ensure compliance
- Tasks include maintaining permit updates, drafting and submitting reports, permit amendments, and other regulatory documents, data collection and assessment, and record keeping in primarily the air arena, but also in other environmental media including water, waste, TSCA, etc.
- Participate in the planning/development and support of projects
- Perform incident investigation

**ADDITIONAL RESPONSIBILITIES:**

- Pro-actively develop trusting relationships with regulatory agencies as appropriate
- Perform self-assessment audits to verify compliance and system effectiveness
- Participate in environmental reviews as part of the Management of Change (MOC) process

- Participate in development and implementation of an effective environmental training program
- Prepare or oversee preparation of all required agency reports and certifications and ensure they are completed accurately and timely
- Be on-call and available to respond to the plant in an environmental support capacity in the event of an incident

**WORK EXPERIENCE & SKILLS REQUIRED:**

- Strong attention to detail and excellent communication, analytical, customer service, and organizational skills
- Strong presentation and training ability
- 3+ years experience dealing with air program environmental compliance matters
- Working knowledge of federal air regulations

**EDUCATION REQUIRED:**

- BS in Environmental Science, Engineering, or related disciplines

**WORK EXPERIENCE & SKILLS PREFERRED:**

- Broad understanding of various environmental disciplines
- 5+ years experience with environmental air programs (compliance and permitting) in a petrochemical setting
- Strong knowledge of Texas environmental regulations, particularly the Texas air permitting process

If you are ready for a challenge and are interested in this great opportunity in Longview, Texas, please apply at [www.kochcareers.com](http://www.kochcareers.com).

We are an equal opportunity employer. M/F/D/V except where prohibited by state law, all offers of employment are conditioned upon successfully passing a drug test.